

## AMI S-400 Silicone Roof Coating

### DESCRIPTION:

AMI S-400 is a 100% solids fluid applied single component elastomeric silicone polymer roof coating that cures to provide a long term waterproof and weatherproof protective seamless membrane layer for roof surfaces.

AMI S-400 is manufactured using advanced silicone technology to provide superior UV protection and ponding water resistance that prolongs the life of all existing roofing systems providing immediate and long term cost and energy savings.

AMI S-400 coating (white) meets Cool Roof reflectance performance requirements for both flat and sloped roofs considerably reducing thermal heat intake into the building, saving considerable building energy cooling costs.

### USE AREAS:

AMI S-400 silicone polymer coating is designed as a protective coating to seal and repair existing roofs and permanently protect against leaks, ponding water, UV and weather. It can be applied to existing aged roofing substrate such as concrete, granulated modified bitumen and metal roofs. It is an excellent alternative to most costly tear-off and re-roofing options. It can also be used as waterproofing for new building on concrete roof substrates.

### GENERAL:

**COLOR:-**Standard; white and gray.

**WEATHERABILITY:** Excellent durability, colour stability, UV and chalk resistance.

**TOXICITY:** Not for use in contact with edible substances or potable water.

**ADHESION:** Bonds to suitably prepared and primed surfaces such as aged asphalt, aged EPDM, composites, concrete, fiberglass, metal, modified bitumen, sprayed polyurethane foam and most existing coatings on flat or sloped roofs.

**ELONGATION:** 200%  $\pm$  10%

**TEAR RESISTANCE:** ASTM D1624 Die C 5.7 kg(f)/cm

**HARDNESS:** ASTM D676 50 Shore A

**COVERAGE:** Un-reinforced Application: 1.8L per sm or 0.55ltr/sq.m. per coat on smooth surface roofing substrate. Coverage rate will decrease on textured surfaces, and more coating will be used on first coat than on additional coats. Existing smooth surface roofs can be completed in 1 or 2 coats at 0.5mm DFT.

Reinforced/Detail Application to be at 1.13ltr/sq.m to achieve min 1.2mm DFT.

**SHELF LIFE:** 18 months from date of manufacture stored at 20 degrees C in a cool dry place.



Torch on Membrane being coated with Sealpoxy as the priming base for the AMI S-400



Roof Torch on primed.

## SURFACE PREPARATION:

All surfaces shall be sound, fastened as per manufacturers' directions, clean, dry and free of corrosion, oils and other contamination. Water blast, wire brush/sandblast roof surfaces as necessary to remove all contaminants and weathered substrate. Prime/seal asphalt, EPDM, concrete and single ply roofing with AMI Sealpoxy water based epoxy primer applied as per data sheet. This also acts to resist bleed-through over asphalt surfaces. Varying substrates may require alternate products or treatments. Check adhesion by applying a test area.

## DETAIL:

Detail requirements may vary depending on specific site and substrate conditions. Typically, a liberal application of mastic grade sealant and/or a detail coat of AMI S-400 Coating at 1mm thickness, reinforced with polyester fabric embedded into wet base coat and centred over joint should be applied where movement between surfaces is expected such as at fasteners, joins, laps, cracks, terminations, penetrations and internal/external corner angles etc. Heavier application and bond breaker tape may be required where increased movement is expected.

## APPLICATION:

**MIXING:** Mix before application to assure uniform color and consistency. Product should not be thinned.

A minimum of 1 or 2 coats are required applied at 0.5ltr/sq.m to 1.0lt/sm with a minimum DFT of 0.5mm over existing roofing substrates or 1.0ltr/sq.sm - 1.2mm DFT over other substrates such as concrete. To help ensure even coverage, a different color may be used for the first coat to create a color contrast.

Apply by brush, roller or spray.

Allow the first coat to dry for 3 to 12 hours prior to re-application.

Use a 12mm nap roller cover, dip roller directly into pail and apply or pour product onto flat roof surface and roll out evenly

or spread with an 3mm notched squeegee then immediately back roll for a smooth even finish. Alternatively, apply with airless sprayer sprayed evenly to achieve consistent coverage.

Textured surfaces may require additional coat/s to achieve a final minimum dry film build.

**PRECAUTIONS:** Do not apply in temperatures below 10°C, above 37°C or if rain is expected within 2 hours. Do not use this product in a situation that exceeds this products physical limits.

Do not walk on AMI S-400 other than for periodic maintenance; for areas of light foot traffic, create a walking path by applying an additional coat reinforced with polyester Tie-tex cloth, or rubber granules.

**DRYTIME:** Allow the first coat of AMI S-400 to dry for 3 to 12 hours. Re-coat as soon as the first coat can be walked on without causing damage. NOTE: drying time depends on weather conditions such as temperature, humidity and air movement.

**CLEAN UP:** Application tools and equipment can be cleaned with xylene or 100% pure mineral spirits before cure. Once a container of AMI S-400 is opened, the curing process will start. Use the entire contents of an opened container if possible. Unused product in an open pail will begin to cure from the top down. This can be cut out with a knife and uncured portion can be used.



Roller application of the AMI S-400 Silicone Roof Coating.



Torch on roof coated with AMI S-400 for UV and water protection for 20+ years.

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**MAINTENANCE:** Roof structures may settle over time. A periodic inspection of your roof, which includes transition areas, flashing, vents and skylights, is recommended. Keep drains cleared at all times. Roofs become slippery when wet- use extreme caution. AMI S-400 may be re-coated periodically after thorough cleaning as necessary to achieve adhesion.

**CAUTION:** For specific Health and Safety information please refer to the Material Safety Data Sheet.

**Partly used S400 containers should not be contaminated by water as water will cure the product overnight.**

***DISCLAIMER:** The information contained in this technical bulletin is as up to date and correct in detail as possible and is intended to give a fair description of the product and its capabilities based on actual service history. In practice, the substrate and environmental conditions vary widely, making it essential for the user to determine the products suitability for a particular application and that the product is not used beyond its physical limitations. As the use of this material is beyond the manufacturers' control, no guarantee expressed or implied is made as to such. Liability is limited to replacement of material proved faulty. Australian Membrane Industries terms and conditions of sale apply. The user is responsible to follow current data sheets.*



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